

## Transfer Instructions for: **FOREVER Subli-Light** for SUBLIMATION SURFACES



### PRINT SETTINGS:

- **Only** for use in Ink-Jet Printers with **Sublimation Inks!**
- **Image Mode:** Mirror Image



### TRANSFER SETTINGS:

MATERIAL	(°C)	TIME	PRESSURE
<b>POLYESTER</b>	200°C (392°F)	45-55 Sec.	medium
<b>TOTE BAG</b>	200°C (392°F)	45-55 Sec.	medium
<b>BANNER FABRICS</b>	200°C (392°F)	60 Sec.	medium
<b>PLAQUES</b>	200°C (392°F)	75 Sec.	medium
<b>MOUSE PAD</b>	200°C (392°F)	60-75 Sec.	medium
<b>GLASS</b>	200°C (392°F)	8 Min.	medium-maximal
<b>METAL</b>	200°C (392°F)	75 Sec.	medium
<b>MUGS</b>	180°C (356°F)	45 Sec.	medium



### TRANSFER APPLICATION:

- **Print** the design with an Ink-Jet Printer with Sublimation Inks.
- **Place** the FOREVER Subli-Light onto the garment.
- **Press it** according the table above.



Before starting a **mass production**, we recommend to make **transfer and washing test** with **all materials**.

#### **Important advice for double-sided printing on textiles:**

T-Shirts for a **double-sided print** (frontside & backside), has to be put over the lower heat plate. In this case only one side will be treated with heat and you avoid that the applicated design from the other side will be pressed out again.